





Vibrating level switch

- For universal use as overfill or dry run protection system
- Setup without adjustment
- For food and beverage industry thanks to surface finishing < $0.8 \,\mu m$
- ATEX approvals (Ex)





Type 8644 Valve islands with



electronic I/O

General data				
Materials	PBT, Stainless steel 316L (1.4435) / PC			
Housing / Cover Seal ring	FPDM			
Wetted parts				
Tuning fork and process fitting	Stainless steel 316L (1,4435)			
Process seal	FKM			
Weight	approx. 890 g			
Electrical connections	1 or 2 cable glands M20 x 1.5 (depends on output version)			
Process fitting	Thread G, NPT 3/4", G, NPT 1" or Tri-Clamp [®] 2"			
Surface finishing quality	$Ra < 3.2 \ \mu m$ (thread) / $Ra < 0.8 \ \mu m$ (Tri-Clamp*)			
Viscosity dynamic	0.1 up to 10000 mPa.s (requirement: with density 1)			
Density	0.5 up to 2.5 g/cm ³ (selected by DIP switch) or			
-	0.7 up to 2.5 g/cm ³			
Fluid temperature	-50 up to 150°C			
Fluid pressure	-1 to 64 bar			
Accuracy				
Hysteresis	Approx. 2 mm with vertical installation			
Delay time / Frequency	Approx. 500 ms / Approx. 1200 Hz			
Output	Double relay output or Namur output			
Environment				
Ambient temperature	-40 up to +70°C (Operating) ; -40 up to +80°C (Storage)			
Standards and approvals				
Protection	IP66/IP67 with M20 x 1.5 gland mounted and tightened			
Overvoltage category				
Protection class	I (relay output); II (NAMUR output)			
Standard				
EMC	EN61326			
Security	EN61010-1			
ATEX	EN50014; EN50020; EN50284			
NAMUR	IEC 60947-5-6 (EN 50227)			

Type 8111 can be combined with...

Type 2712 Globe control valve with TopControl

The 8111 is a vibrating level switch for liquids, using a tuning fork for level detection.

It is designed for industrial use in areas of process technology and can be used in liquids. Typical applications are overfill or dry run protection.

Depending on the version it is also used for monitoring or control of levels in hazardous environments, even for combustible liquids, gases, fogs or vapours.

Due to the simple and rugged measuring system, the 8111 is virtually unaffected by the chemical and physical features of the liquid. It works even under unfavourable conditions such as turbulence, air bubbles, foam generation, buildup or varying products.

Tri-Clamp® is a registered Trademark of Alfa Laval Inc.



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Electrical data - Sensor with re	lay output		
Output	Relay (DPDT), 2 floating spdts		
Power supply	20 to 253 V AC, 50/60 Hz or 20 to 72 V DC		
	(at U > 60 V DC the ambient temperature must be max. 50 °C)		
Power consumption	1 to 8 VA (AC); approx. 1.3 W (DC)		
Turn-on voltage	min.: 10 mV; max.: 253 VAC, 253 V DC		
Switching current	min.: 10 μA; max.: 5 A (AC), 1 A (DC)		
Breaking capacitance	max. 1250 VA, 50 W		
Modes (adjustable)	A = max. detection or overfill protection B = min. detection or dry run protection		
Delay time	when immersed: 0.5 s when laid bare: 1s		
Electrical data - Sensor with NA	AMUR output		
Output	2 wire current modulation according to NAMUR		
Power supply Voltage supply	via connection to an interface according to NAMUR IEC 60947-5-6, approx. 8.2 V		
Open-circuit voltage Short-circuit current	U_0 approx. 8.2 V I_0 approx. 8.2 mA		
Current consumption Falling characteristic Rising characteristic Fault signal	\geq 2.2 mA (blade uncovered) / \leq 1.0 mA (blade covered) \leq 1.0 mA (blade uncovered) / \geq 2.2 mA (blade covered) \leq 1.0 mA		
Necessary processing system	NAMUR processing system acc. to IEC 60947-5-6 (EN50227/DIN19234)		
Modes (NAMUR output adjustable to falling or rising characteristics)	Min.: rising characteristics (High current when immersed) Max.: falling characteristics (Low current when immersed)		
Specifications EEx			
🖾 - Protection	Categories 1/2 G, 2G		
(Ex) - Certification	EEx ia IIC T6		
Conformity specifications ¹⁾ Power supply Ui Short circuit rating li Power limitation Pi Ambient temperature Internal capacity Ci	20 V 103 mA 516 mW -40 up to +85°C (depend on categories) negligible		
Internal inductivity Li	negligible		

Internal inductivity Li negligible
1) homologation certificate PTB 07 ATEX 2004X

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Target applications with type 8111

Chemical industry - solvents



Beside the continuous level measurement, level detection is a main safety characteristic for storage tanks.

Many modern sensors for continuous level measurement, however, are approved as overfill protection system, but a second, physically different measuring principle offers optimum safety and redundancy.

Thanks to the manifold application possibilities, the Type 8111 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

various electrical versions

- product-independent
- universal level detection for all liquids.

Water/sewage water plants

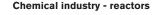


Chemicals are required for sewage water treatment. They are used for precipitation. Phosphate and nitrate are sedimented and separated. For the sludge treatment and neutralization, acids and solvents are stored apart from lime water and ferric chloride.

These substances are subject to the regulations for water-endangering substances. Therefore overfill protection systems must be mounted on storage tanks.

To avoid overfilling of vessels with toxic products, sensors for level detection are an important safety element.

Advantages: high reproductibility



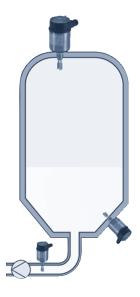


Thanks to the manifold application possibilities, the Type 8111 vibrating level switch is ideal for all applications concerning stock-keeping of liquids. A number of electrical and mechanical versions ensures simple integration into existing processing systems.

Advantages:

- various electrical versions
- product-independent
- completely gas-tight
- high reliability
- universal level detection for all liquids.

Food processing industry



The processes in food processing tanks such as e.g. for milk have a high demand to the installed technology. High pressures and temperatures are caused during sterilization and cleaning of the tanks. The installed level sensors must meet the requirements of the hygienic construction. The harmlessness of all wetted materials must be proven and optimum cleanability must be ensured by hygiene-technical design.

The Type 8111 is installed for level detection and as dry run protection system. The tuning fork is highly polished for the use in sensitive foodstuffs such as milk.

Advantages:

- universal level detection for all liquids.
- high resistance sensor materials
- adjustment and maintenance-free

Principle of operation

The tuning fork is piezoelectrically energised and vibrates at its mechanical resonance frequency of approx. 1200 Hz. When the tuning fork is submerged in the product, the frequency changes. This change is detected by the integrated oscillator and converted into a switching command.

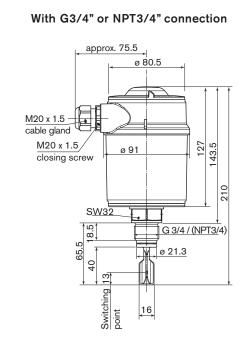
The integrated fault monitoring detects the following faults:

- interruption of the connection cable to the piezoelectric elements
- extreme material wear on the tuning fork
- break of the tuning fork
- absence of vibration.

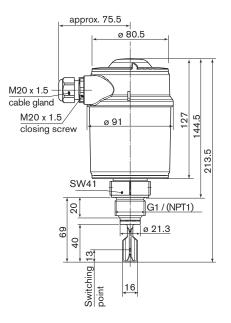
If one of these faults is detected or in case the power supply fails, the electronics takes on a defined switching condition, e.g. the output transistor blocks (safe condition).



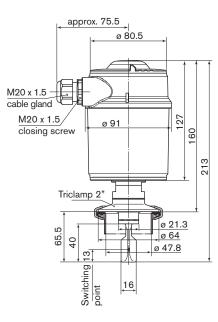
Dimensions [mm]



With G1" or NPT1" connection









Ordering chart for the vibrating level switch Type 8111

Output	Power supply	Process connection	Electrical connection	ltem no.
Double relay (DPDT) ,	20-72 VDC /	G 3/4"	2 cable glands M 20 X 1.5	558 110
2 floating spdts	20 - 250V AC (5A)	NPT 3/4"	2 cable glands M 20 X 1.5	558 111
		G 1"	2 cable glands M 20 X 1.5	558 112
		NPT 1"	2 cable glands M 20 X 1.5	558 113
		Tri-Clamp® 2"	2 cable glands M 20 X 1.5	558 114
Namur signal - EEx version	8.2 V DC - via an intrinsic safety	G 3/4"	1 cable gland M 20 X 1.5	558 115
ATEX approval	interface with NAMUR input	G 1"	1 cable gland M 20 X 1.5	558 116



Further versions on request
 Port connection
 Tri-Clamp[®] 1"; 1"1/2
 DIN 11851
 Flange
 SMS
 Neumo BioControl[®]

Materials ECTFE, enamel, Hastelloy C4 or PFA for flange connection

Hygienic version

Ra < 0.8 μ m for G and NPT threaded connection Ra < 0.3 μ m for Tri-Clamp® connection

Temperature -50 ... 250°C

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Ordering chart for accessories for sensor Type 8111 (to be ordered separately)

Specifications	ltem no.
Set with 2 reductions M 20 x 1.5 / NPT1/2" + 2 neoprene flat seals for cable gland + 2 screw-plugs M 20 x 1.5	551 782

Vibrating level	switch Type 8	111 - request	for quotation		Note
Please fill in and sen	You can fill the fields d in the PDF before prin				
Company:			Contact person:		out the for
Customer No.:			Department: Tel. / Fax.:		
Address:					
Postcode / Town:			E-mail:		
Vibrating level switc	h 8111				
	Quantity:		Desired d	elivery date:	
Process fitting con	nection:				
External thread	G 3/4"		NPT 3/4"		
	G 1"		NPT 1"		
Tri-Clamp [®]	1"	1"1/2	2"		
Flange	DN 25	DN 40	🗌 DN 50		
DIN 11851	DN 25	DN 32	DN 40	DN 50	
SMS 1145	DN 38	DN 51			
Special rugosity	No No	Ε	Yes with Ra ext. = $0.8 \mu\text{m}$		
Output signal and power supply	Double relay a 20-253 V AC		NAMUR and 8-15 V DC		
ATEX approval only with Namur Output	☐ Yes	Ε	No		

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In case of special application conditions, please consult for advice.

We reserve the right to make technical changes without notice. $\ensuremath{\mathbb{O}}$ Christian Bürkert GmbH & Co. KG

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